

QUALITY ASSURANCE CONTINUED

The most common location for a problem is the edge. If you can see the uniformity is wrong, do something about it right then!

Also this month, I followed a test roll of nylon fabric to Fidelity Tire Company in Nachez, Mississippi. This was a test roll to see if our quality was good enough for us to become an "approved supplier" of tire cord fabric. The trial was successful, and we are an approved supplier to Fidelity Tire. They do want us to work on the slight baggy condition they observed. The roll had been rerolled after treating and I suspect this caused the baggy condition. We need to make whatever effort is necessary to first prevent the need for rerolling fabrics, and when that fails we need to have it exposed, unwrapped, for the shortest possible time.

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TREATING UNIT NEWS

By: Phil Huddleston

For the first five months of 1993 the Treating Unit has not had an incident. Congratulations and keep up the good work!

|                    |             |
|--------------------|-------------|
| #8 Unit Efficiency | Actual 85.9 |
|                    | Goal 83.0   |
| #3 Unit Efficiency | Actual 81.3 |
|                    | Goal 82.0   |
| Waste Percent      | Actual 0.17 |
|                    | Goal 0.16   |

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WEST END COMMENTS

By: Jeff Heavner

I would like to welcome three new team members to the Industrial area: SHEILA CUMMINGS, JUDY TESSENER, and LINDA NORWOOD.

The next four weeks will be very busy. Those who have not attended the Learning Center will be given the opportunity. We will be going to a four shift operation. The three new looms at Kings Mountain will be started up. We will also be moving three of our looms to the Kings Mountain plant. All of this must be accomplished with a minimum disruption to the flow of fabric to our customers.

Even though we have all of this activity underway, our objective does not change - QUALITY!

LEARNING CENTER

By: Walter Dodd

Since last month we have had two groups of graduates to complete their "Cell Training" at the Learning Center.

Our remaining instructors, JIMMY ADAMS, JOYCE HUMPHRIES, JACK BECK, JEFF DUNCAN and BETTY NEAL have adapted to our new set up of twisting and weaving areas and are doing a super job preparing candidates for the new plant.

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RECYCLE NEWS

On June 1 we shipped a total of 38,082 pounds of tubes and cardboard to "Paper Stock". We have worked very hard to accomplish this milestone.

We want to thank DAVID WEBB, FRED WALLACE, BILL MAYNARD and WILLIAM HOLMES for a job well done. Thanks also to DEFENDER COMPANY for collecting, separating, and storing the cardboard and paper products and keeping cardboard out of our waste dumpster.

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RASHMI ANAND, Furman University, daughter of JAGGY ANAND

ISAAC MANUEL OGLE, Shipper Air Force Base, Texas, son of ELISA OGLE

MARK E. HUGHES, Hunter Huss High School, son of SHIRLEY HUGHES

GREGORY JOZWIAKOWSKI, Hunter Huss High School, son of DENNIS JOZWIAKOWSKI

MICHAEL LINDQUIST, Ashbrook High School, son of BILL LINDQUIST

CRISSY PARKS, Hunter Huss High School, daughter of SERITA PARKS and RONNIE PARKS

JENNIFER SPENCER, Hunter Huss High School, daughter of HARRY SPENCER

ANDREW L. WHITWORTH, York-Clover Adult Education Program, son of WILLIAM WHITWORTH