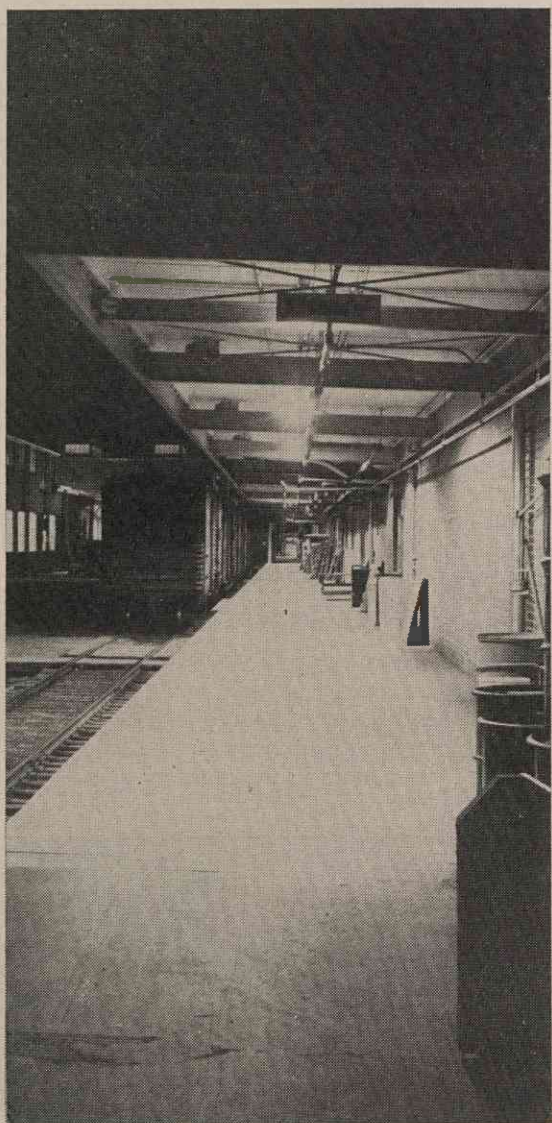




*Just before midnight the Canteen is a beehive of activity with midnight shift workers grabbing a bite to eat before reporting to their jobs.*



*Above and Below: Two employees of the Finishing Department (Paper Division) do their part in maintaining Ecusta's steady output of bobbins.*



*Left: The loading platform is a lonely place after dark, while (below) the Solvent Recovery Building takes on a "new look" under lights.*

