



*Above: The steps in the making of the pistol grip stock and forearm for the Model 21. Selected, top grade American Walnut is used.*

*Left: The Model 21, world's leading sporting firearm for all feathered game.*

*Right: A Winchester craftsman works on the one-millionth Model 97.*

*Opposite page: Paul Doan is shown with a Model 21 training gun.*

