

were not idle, and among their new firearm developments the outstanding were the M-52, the world's premiere small bore target rifle, the M-54, forerunner of the now famous M-70, and the M-21, the finest double-barreled shotgun in the United States if not in the world.

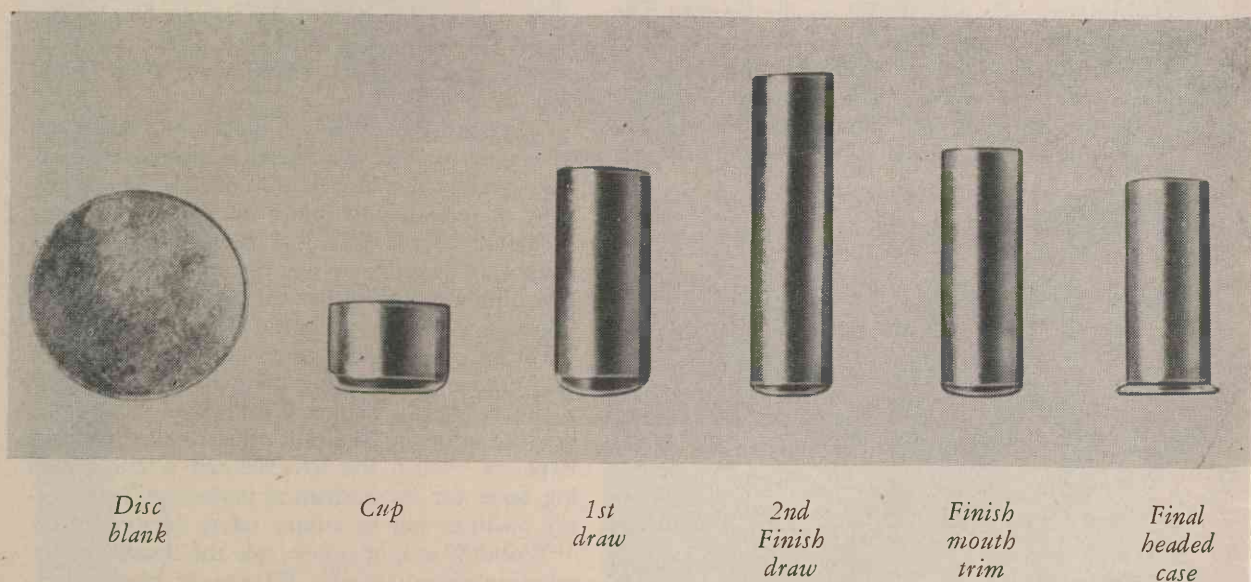
In 1932 Winchester became a part of the Western Cartridge Company family (now Olin Industries, Inc.)

Improvements and developments in the Winchester line followed in quick succession during the next decade, including the M-70, M-71, M-74 and M-75 rifles and M-36 and M-24 shotguns.

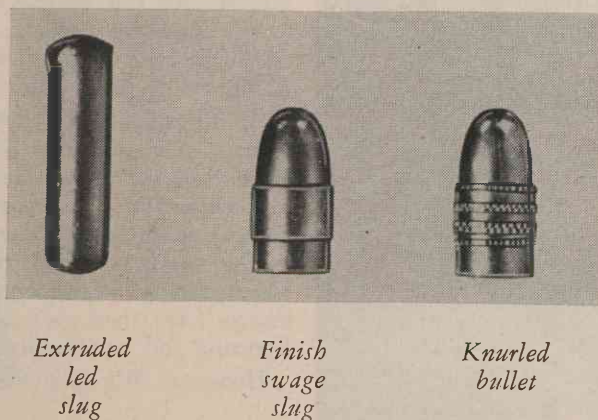
In World War II, THE WINCHESTER CARBINE, entirely a Winchester development, was

the most extensively used small arms in all services. As for the Garand, only Springfield Armory (a War Department arsenal) and Winchester built this rifle. The M-97 and M-12 became standard riot or guard weapons for the Army Ordnance Department, and the M-12 proved itself the ideal weapon for the Army's skeet shooting program. Winchester supplied our armed forces with more than 700,000 carbines, 500,000 Garands, over 3,000,000,000 pistol, revolver and rifle cartridges, shotgun shells and ignition cartridges. Other important military products were batteries for the United States fighter planes and cartridge core radiator tubes produced in vast quantities for English and American concerns.

#### PROCESS OF MANUFACTURING OF .22 CALIBER RIFLE CARTRIDGE



#### BULLET OPERATIONS



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