



Good zoning and proper storage racks are kept lined up within aisle vehicles.

its place, is an old and summed up in the word housekeeping program.

Housekeeping because of quality, as well as the

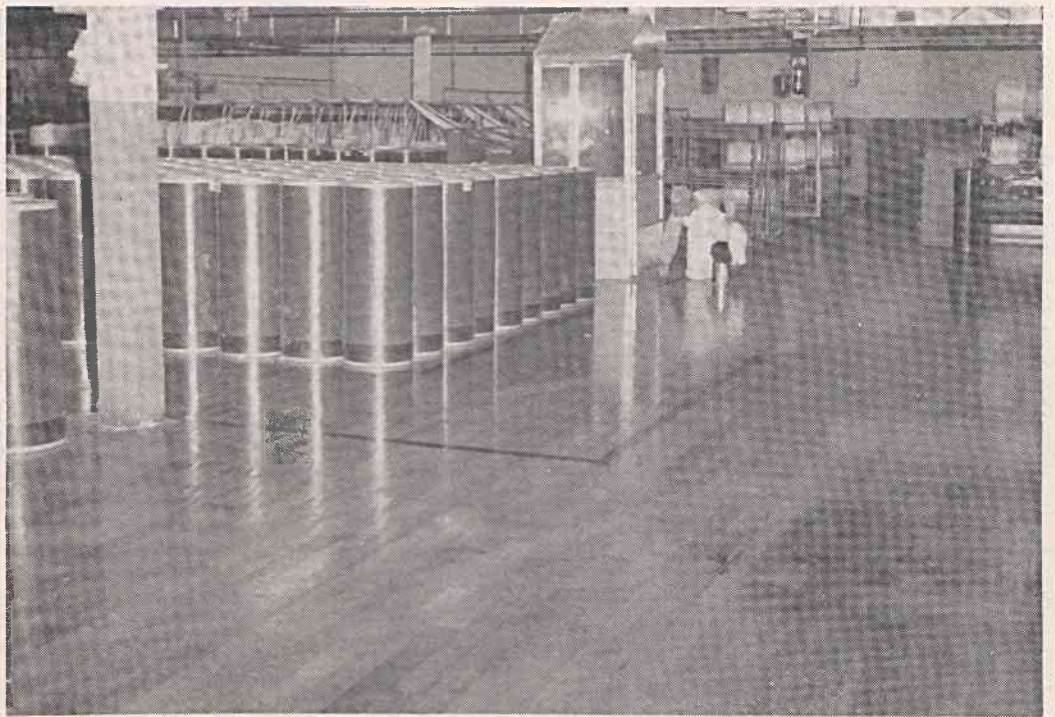
orderly arrangement of items on the floors of all areas for storage of specific items will remain clear and open aisles.

Materials and equipment used in equipment is stored away and is disposed of.

Various ways to store boxes, and show the results of improved housekeeping at



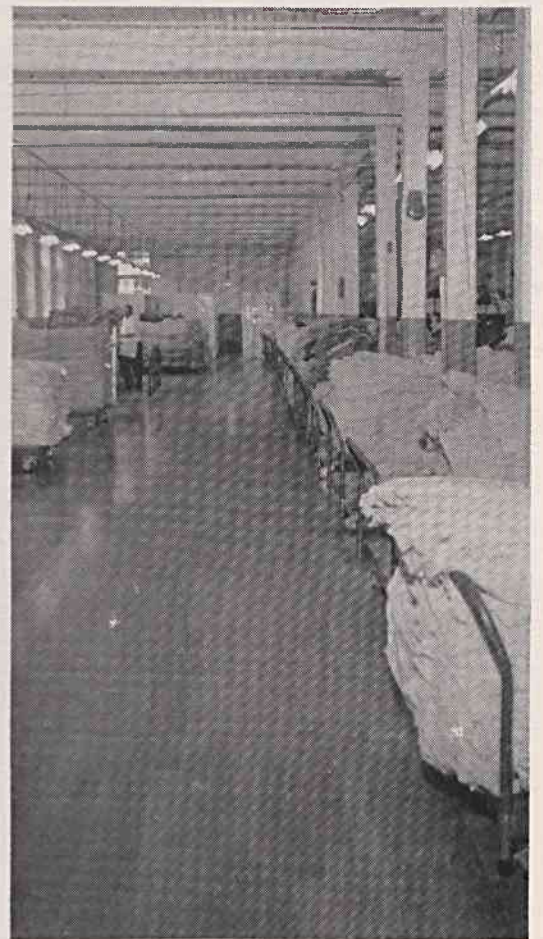
Left, storage bench in machine shop at Blanket Mill shows orderly arrangement for parts brought for repair and parts to be picked up after repair.



At the Sheeting Mill, employee is shown installing zone lines on the floor in the Carding Department. Zone lines assist the operators in keeping cans stored properly around the drawing frames. Notice how the uniform arrangement of the cans and the zoned-off spare area add to the over-all appearance of the department.



Above, smoking booth area at Bedspread Finishing Mill is clean and well-kept. Smoking booths are provided at all mills for convenience of employees.



In Blanket Cutting and Sewing Department at Finishing Mill, clear, open aisles permit free movement of goods through department, improving efficiency as well as appearance.