

# Karastan Mill Makes Savings In Waste

Employee cooperation in the waste reduction program at the Karastan Mill has resulted in a savings of \$36,501, based on standard cost figures for controllable waste.

Following successful results in waste reduction in 1969, new goals were set seeking a savings of \$46,559, or a 9% reduction in controllable waste during 1970. These goals were revised June 7 with a new objective of saving \$68,450 this year, representing a 13% reduction in the standard cost of controllable waste.

With \$36,501 saved through July 19, the program is on schedule to make the planned reduction.

The program is being carried out by a Waste Reduction Committee headed by John G. Cunningham, Karastan general superintendent, as chairman. The foreman and assistant foremen are sub-chairmen for their respective departments.

In the well-organized program, the 11 worst areas of controllable waste were determined. Each foreman arrived

at a waste reduction goal for the type of waste in his department and suggested improvements to be made in reaching the goal.

The foremen and assistant foremen talked with the production employees concerned, pointing out the cost of waste and possible means of reducing the amount of waste. Employees were asked for their suggestions as to how to make improvements and these suggestions were incorporated in the program.

Mr. Cunningham, in commenting on the results achieved in reducing waste, said:

"This program could not succeed without the close working together of the employees and supervisors. At the rate we are going, we have about achieved our original and have already set new goals. There is no question in my mind that the goals will be reached through the continued cooperation of Karastan employees.

"May I congratulate all who have participated in the successful Karastan Waste Reduction program."

## Karastan Mill Waste Reduction Summary

Dept. and Type of Waste	1970 Standard Cost	1970 Goal		Actual Reduction Through July 19	Percent Of Goal Attained
		Amount of Reduction	Percent Reduction		
<b>Dyeing</b>					
Tangled Skeins	\$ 4,703	\$ 470	10	\$ 180	38
<b>Winding</b>					
Tangled Skeins	28,047	4,207	15	2,026	48
Foster Shorts	31,475	3,148	10	1,048	33
Beaming L.O.Y.	78,730	13,000	16.5	7,934	61
<b>Weaving</b>					
Axm. Strip Waste	94,235	4,712	5	960	20
Cotton Bm. Waste	15,409	1,541	10	454	29
L.O.Y. Creel Lms.	35,288	7,058	20	5,219	74
<b>Finishing</b>					
Axm. Cotton					
Header Waste	11,286	2,257	20	1,133	50
Carpet Sm. Waste	114,673	9,174	8	4,700	51
<b>Service Center</b>					
Carpet Large Waste	60,466	15,000	24.8	9,910	66
Sample Carpet Waste	39,413	7,883	20	2,937	37
<b>TOTAL</b>	<b>\$513,725</b>	<b>\$68,450</b>	<b>13.3%</b>	<b>\$36,501</b>	<b>53%</b>

## Some Misuse Emergency Room

Morehead Hospital officials have asked the cooperation of Fieldcrest employees in helping to eliminate misuse of the emergency room.

Most people use the emergency room for what it was intended, a place for handling sudden emergencies. Too often, though, it is used by persons seeking treatment of ailments of a non-emergency nature.

The hospital officials pointed out that such misuse is a continuing problem, with the emergency room being used as a means of seeing a doctor without having to wait in his office or seeing a doctor after his regular office hours.

If patients would use the emergency

room only for genuine emergencies, considerable traffic would be eliminated. The hospital personnel, including the physician on duty, would be able to render emergency services promptly in cases where needed.

It costs the patient considerably more to be treated in the emergency room than in a doctor's office. Emergency room services in non-accident cases generally are not covered by your hospital-surgical insurance.

Therefore, it doesn't pay to visit the emergency room for colds, flu or other ailments that could be treated the next day in the doctor's office during regular hours.

## THE MILL WHISTLE

Fieldcrest Mills, Inc. Karastan

Copyright, 1970, Fieldcrest Mills, Inc.  
Eden, N. C. 27288

Issued Every Other Monday For Employees and Friends of Fieldcrest Mills, Inc.



OTIS MARLOWE  
EDITOR

ALICE WARNER  
ASSOCIATE EDITOR

### ADVISORY BOARD

R. F. Bell  
P. A. Brodie  
J. L. Crabtree  
W. F. Crumley  
S. R. Culligan

J. S. Eggleston  
A. H. Justice  
J. M. Moore  
O. L. Raines  
C. C. Wilson

Vol. 29, Monday, Aug. 10, 1970, No.



## SERVICE

## ANNIVERSARIES

### Thirty-Five Years

Gertrude Shelton ..... Karastan

### Twenty-Five Years

Bernice J. Crowe ..... Fieldcrest  
Helon Slocumb ..... Columbi  
Annie Lawless ..... Fieldcrest  
James Stephens ..... Karastan  
Carl Keaton ..... Karastan  
W. Gordon Harris ..... Blanket

### Twenty Years

Ray Harris ..... Fieldcrest  
Mary Lou Allen ..... Fieldcrest  
Calvin Smith ..... Blanket Finishing  
Myrtie Tilley ..... Fieldcrest  
Barbara Alley ..... Fieldcrest  
Pricie Mize ..... Sheetmetal  
Hazel Bolejack ..... Fieldcrest  
Ziler Gates ..... Columbi  
Robert Thomas ..... Bedspread  
Albert Hopper, Jr. ..... Special  
McKinley Blackstock ..... Blanket

### Fifteen Years

Larry Cheek ..... Karastan  
Cecil Compton ..... Blanket Finishing  
V. C. Hattaway ..... Columbi  
Norman Dodson ..... Fieldcrest  
Boyd Littleton ..... Columbi  
Roger Joyce ..... Sheetmetal  
Fred Turner ..... Fieldcrest

### Ten Years

Annie Meldin ..... Auto. Blanket  
Louis Hall ..... Fieldcrest  
Josephine Johnson ..... Auto. Blanket  
Coy L. Pulliam ..... Sheetmetal  
Lois Dunn ..... Auto. Blanket  
Harry Kingsbury ..... Blanket Finishing  
Irene Martin ..... Auto. Blanket  
Helen Thompson ..... Auto. Blanket

**YOU CAN SAVE!**

see your credit union

THE MILL WHISTLE