Cincinnati, Obio (AP)—Chances are that toy road grader or fire truck you buy your child for Christmas was made at the Doepke broth ers' plant here.

Today they count the toys they produce in the hundreds of thou-sands and they have a world-wide distribution system. But in 1945 their plant was just an idea. But the idea was so good it has been booming their business ever since. Children ought to have toys with a purpose—something to give them construction of their That was the

constructive activity. That was the idea. It started with a Christmas shopping trip. The brothers found toy soldiers, guns and They found some old toys which they had used as children in the attic. Rehabilitated, these made a hit with modern children.

Charles and Fdederick Doepke had been running a small machine shop which had made war goods and they were looking for some-thing they could produce. Why not modern replicas of modern ma-

earth mover. They added other pint-size machines at the rate of items. In recent years, they have one every half minute.



Fire truck with an operating ladder is one of the toys turned out by the Doepkes.

limited themselves to five at any ular toys and add others.

chiaery?

Their first product was a model
a quarter mile line. From it come

### Letters to Santa Claus

two-wheel bike for Christmas. and pencil set and anything else y mama thinks I might be too half that you would like me to have, mall for a two-wheeler but she said she would ask you so please, I've been a good boy this year and I'll be careful, so please see what you can do.

Thank you so much, Dickie Horne, 1111 Ann st.

Dear Santa: I am a little boy five years old. I want you to bring me a bicycle, cowboy suit and a set of guns. I'll be very good until Christmas and Santa I want you to bring my friends lots of toys too.

Lots of love Kenneth Gillikin,

Dear Santa Claus:

My name is Cheryl Adams and I live in Morehead City. I am three and one-half years old and I be-lieve I have been a good fittle girl

all year.

I would like you to bring me a two-wheel bike, a doll baby and some clothes, and a pair of white boots. Please fill my Christmas hat, Roy Rogers western set, fire truck, candy and nuts.

David Lenayal

1604 Arendell st. Morehead City

Alexis Jones

Dear Santa:

Just a few lines to let you know that I am a little boy five years

Please send me a drum and an airplane and a house and a boat and car and some fruit and nuts.

Love, Edward Hardesty, 509 Mulberry st. Beaufort

Dear Santa:

Just a few lines to let you hear from me. I am fine and hope you are the same. Bring me a pair of shoes and a coat for Christmas and I will thank

you very much. Be a good man, Santa

Delores Del Frazier 418 Pollock st.

404 Arendell Morehead City

## Toy Factory Makes Britain's Prince Charles and Sister Pint-Size Machinery Eagerly Awaiting Santa's Arrival

Wolferton, Norfolk, England (AP)—There will be more than a little noise at a royal mansion call-ed Sandringham house this Christmas, For prince Charles, husky four-year-old and Princess Anne,

who is two, are at noisy ages. The British royal family will as usual, be at nearby Sandringham for Christmas. Queen Elizabeth, the duke of Edinburgh, their children, the queen mother Elizabeth and princess Margaret will be there, and relatives and a few friends will be invited.

From a study overlooking broad terrace the queen will make her Christmas broadcast to the whole of her empire in the after-noon. It is the room normally used for these Christmas talks by the head of the British nation and com-monwealth. The first was made by King George V in 1932 and since then they have been skipped only two years, 1936 and 1938.

Not a Recording This Time Always, except once, they have been "live" broadcasts. The talk last year by the ailing George VI, weak after a lung operation, was a recording, an effort of considerable difficulty in which listeners around the world could detect the strains under which he labored to keep his annual appointment with "my people." The broadcast by his daugh-ter this year will be "live."

Dear Santa:

I'm just five years old and you know I can't write so I'm getting I have tried to be good and help my mama to write this letter to you for me.

I would like very much to have bike, a doll with saran hair, a pen the work of the family some melancholy with the work of the family some melancholy with the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy will be some the work of the family some melancholy and the work of the it will be a festival for the chil-dren, and they will be expected to

> catching up fast. The queen and the children have arranged to to Sandringham some days e Christmas, and Prince Charles hoped it would be soon enough so he could be of some help to Jim Brown.

It's Jim Brown's business, as head forester on the 7,000-acre Sandringham estate, to pick out, and chop down, and set up just the correct spruce tree. He sets it up in the big ball room of Sandring-ham house, and it must be just the right height - 12 feet — to allow for the star on top. Then around the tree he sets trestle tables, and on these are spread the presents shot gun. There will be game, for everyone. Jim Brown also more or less, and turkey is a tradrags in a very large log for the ditional bird.

Sandringham house is a three-



Where's Santa? Princess Anne and Prince Charles wait.

about 100. The estate lies in a carols. The singers are invited in about 100. The estate lies in a carols. The singers are invited in flat countryside just a few miles from the North sea, and it is a region which can become very cold and desolate. Desolate particularly are some of the moors where bracken and thickets, rather than trees and farm lands, are features of a somewhat cheerless landscape. With a little luck of weather there might be some snow for the toy biles, yachts and polo ponies are ver them on the spacious lawns...

The moors which on a day of dren, and they will be expected to sleet or fog look so dreary are premise it a merry day.

Prince Charles by now knows all that a child needs to know about Christmas, and Princess Anne is cellent breeding grounds for groups and phase are constituted as a constitute of the region which first attracted notice of British kings. The moors which on a day of sleet or fog look so dreary are precisely the feature of the region which first attracted notice of British kings. The moors which on a day of the feature of the region which first attracted notice of British kings. The moors which of the region which first attracted notice of British kings. The moors which of the region which first attracted notice of British kings. The moors which of the region which first attracted notice of British kings. The moors which of the region which first attracted notice of British kings. grouse, partridges and pheasants. Both George V and George VI were expert shots, and the last king introduced the Duke of Edinburgh to the delights of hunting. The duke has become an enthusiast, and some hunting is sure to be on the program of his Christmas season. The birds being hunted at present are partridges, and the estate staff hopes it has managed to chase out

#### Bring Home the Bacon!

most of the poachers.

fireplace and, as is proper in an English home, the yule log and the glittering tree become twin hearts of the Christmas festival.

150 Rooms; 75 Servans

The family travels to Sandring-It is the custom to remain in this semi-retirement well into January.

Buckingham palace to augment the royal mansion's permanent staff of a couple of dozen. The real ob-

might be some snow for the toy biles, yachts and polo ponies are sleds which are sure to be among given on other occasions, although the presents for royal youngsters, the queen may have a suspicion the presents for royal youngsters.

There is certainly room to maneuthat she will be getting some

#### Church on the Estate

In the forenoon the family goes the service in the church of St. Mary Magdalene, on the estate grounds, at which villagers and farmers may worship. It was in this little church that the body of King George VI first lay in state, last February.

At Sandringham, the chief Christmas meal comes at mid day. At 3 p.m., the queen makes her talk on the world-girding radio network. She is not afraid of a micro-phone. Her voice is high and clear

and she is a lady of unusual poise.

After that — relaxation. Sandringham becomes a lonely, inaccessable spot in Norfolk. The royal
family becomes a private family. So what the royal family ears in the Christmas season may depend in part on the duke's skill with a flat heeled shoes for the women, while hunting clothes or most any while hunting clothes or most any that's comfortable become favorite attire of the men.

In the Middle Ages when churchstoried stone mansion of 150 rooms, servance of Christmas starts on the many gables, turrets and hundreds eve'. In recent years a Salvation carried warclubs with heavy, someof windows. It is out in the country. The adjacent village of Sand-Dersingham has come over to sere cal rules denied them the sword ringham has a population of only nade the family with a program of as a weapon of bloodshed.

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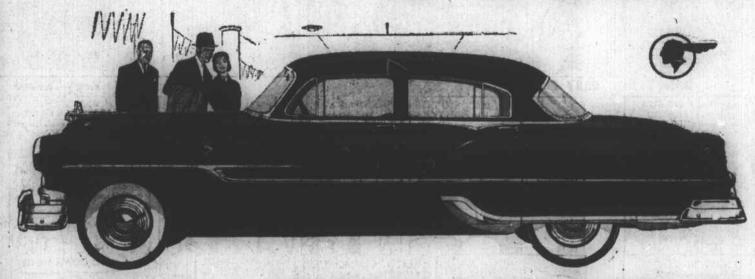
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